Acrylic coating

• PET

# Lumirror.10.31

# Application

 High quality printing laminates
Not suitable for converting in humid processes such as hot filling, pasteurization or sterilization

ASYMMETRICAL PET FILM WITH ONE COATED SIDE

# Benefits

- Improved adhesion of inks, adhesives on the treated side
- Excellent mechanical properties
- High thermal stability
- Good machinability due to surface roughness

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Properties	Test Method	Unit	4.5 μm	6 µm	8 µm	12 µm
YIELD						
Unit Weight		g/m²	6.3	8.4	11.2	16.8
Area Yield		m²/kg	158.7	119	89.3	59.5
MECHANICAL						
Tensile Strength MD	ASTM D 882	daN/mm²	23	24	23	21
Tensile Strength TD			21	22	22	21
Elongation at Break MD	ASTM D 882	%	70	82	90	100
Elongation at Break TD			95	98	100	100
THERMAL						
Shrinkage 150°C 30mn MD	Internal Method	%	2.0	2.0 .	2.0	1.8
Shrinkage 150°C 30mn TD			0.3	0.3	0.5	0.5
OPTICAL						
Gardner Haze	ASTM D1003	%	3.0	3.5	3.5	3.5
SURFACE						
Surface tension (coated side)	Internal Method	mN/m	43	43	43	43
Surface tension (PET side)			48	48	48	48
COF (plain/plain) static	ASTDM D1894		0.65	0.65	0.65	0.65
COF (plain/plain) dynamic			0.5	0.5	0.5	0.5

#### **Typical Values** (These values do not constitute binding specifications)

### Regulation

Lumirror® 10.31 complies with European legal requirements of food contact applications. For Toray's certification concerning specific applications with each product, please refer to the 'Declaration of Compliance'.

## Presentation of the rolls

Roll packaging: The rolls are suspended on standard paper core with internal diameter of 152.8mm. For all presentation, minimum roll width = 340mm and maximum roll width = 3400mm.

Returnable packaging: Wooden flanges, plastic flanges and pallets are returnable. The coated side is identified on the roll label.



## Please contact us for...

- Any other presentation (width, length, core)
- Process for returnable packaging
- Any other information about typical values, measuring conditions, tolerances, deliveries...

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